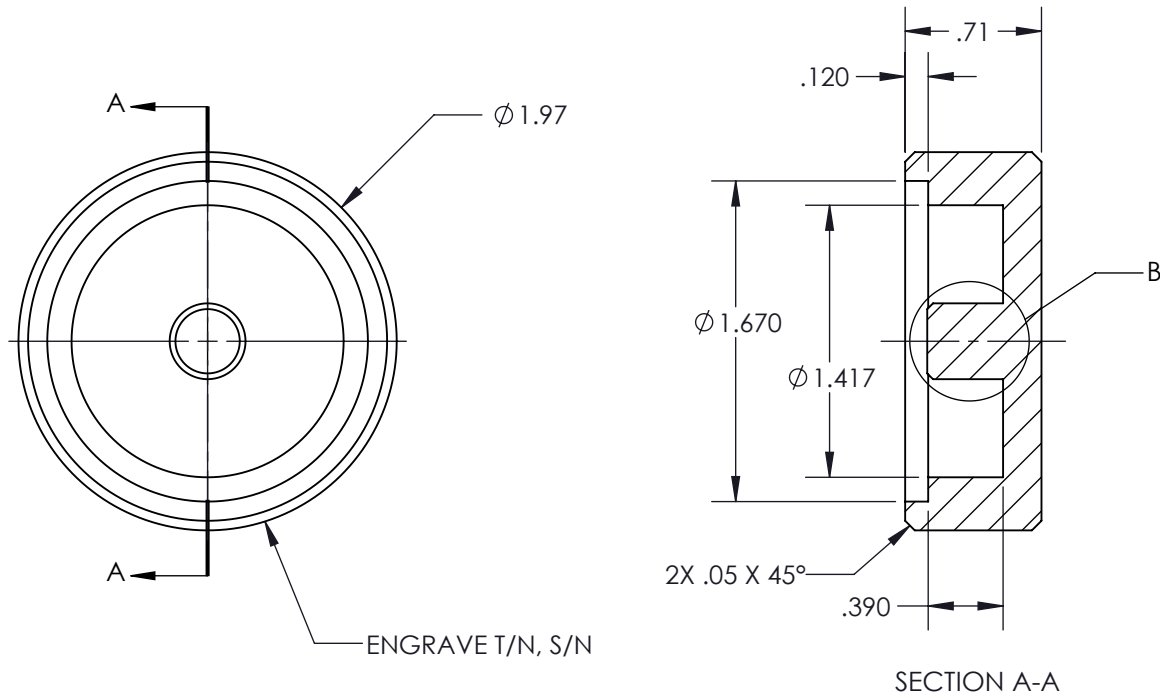


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	7/20/2017	DPD	JAG



NOTE:
REF. AIRBUS T/N: 117-12300W1.

DART AEROSPACE	
TITLE MOUNT	
DWG NO. RBE117-12300W1	REV 1
MAT'L 4140/4142 HEAT TREAT RC 28-34 FINISH BLACK OXIDE SPEC QMSI-6.2.2, B.O. REV D	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACES = 125°
DRAWN BY: DD 07/10/2017 CHECKED: RJC 07/11/2017 OPPS APPR: AA 07/18/2017	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: JL 07/19/2017	USED ON MODEL
APPROVED: JAG 07/20/2017	EC145, EC645, H145, H145M
SCALE 1:1	DATE 7/10/2017
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
				1	MOUNT	4140/4142	